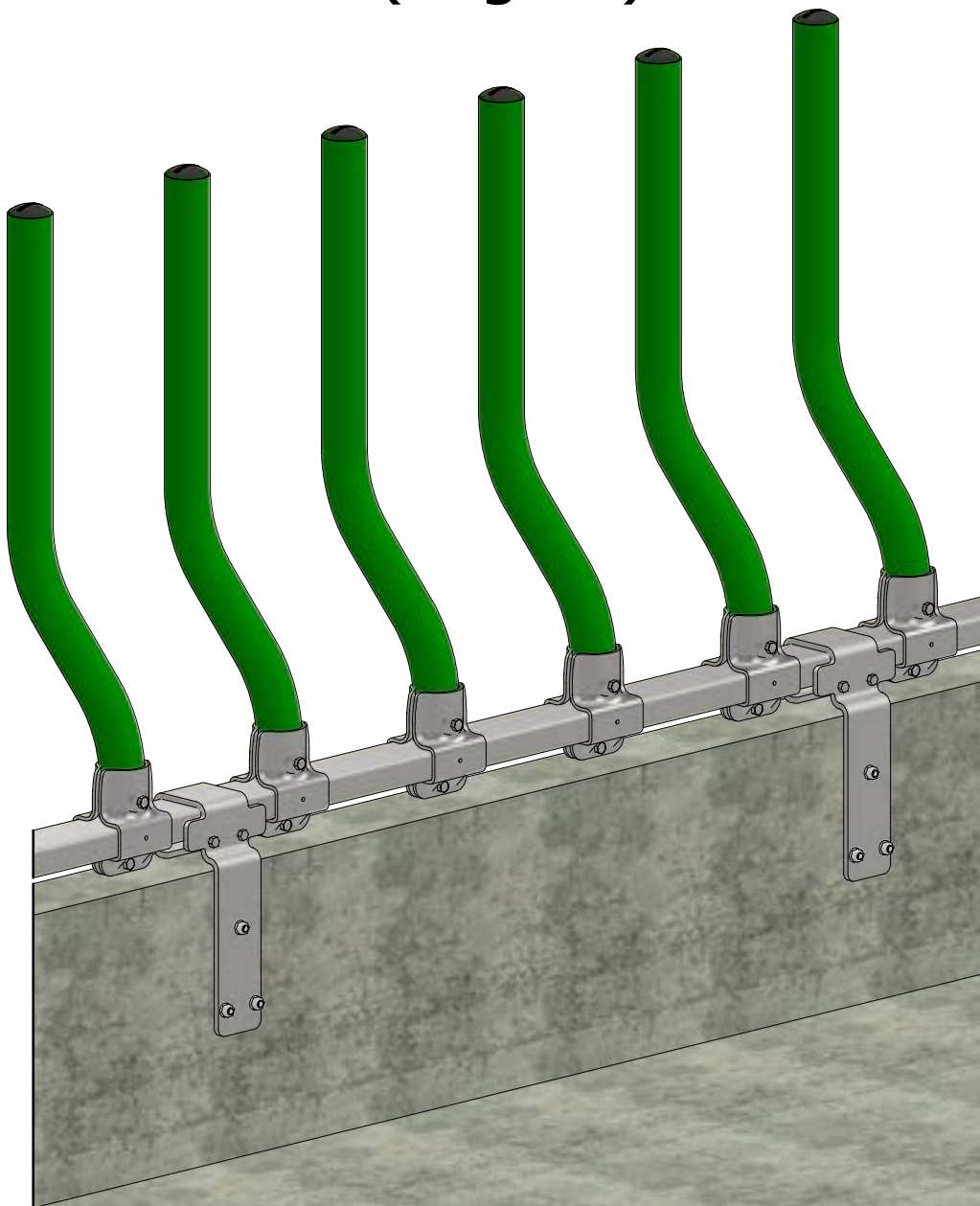


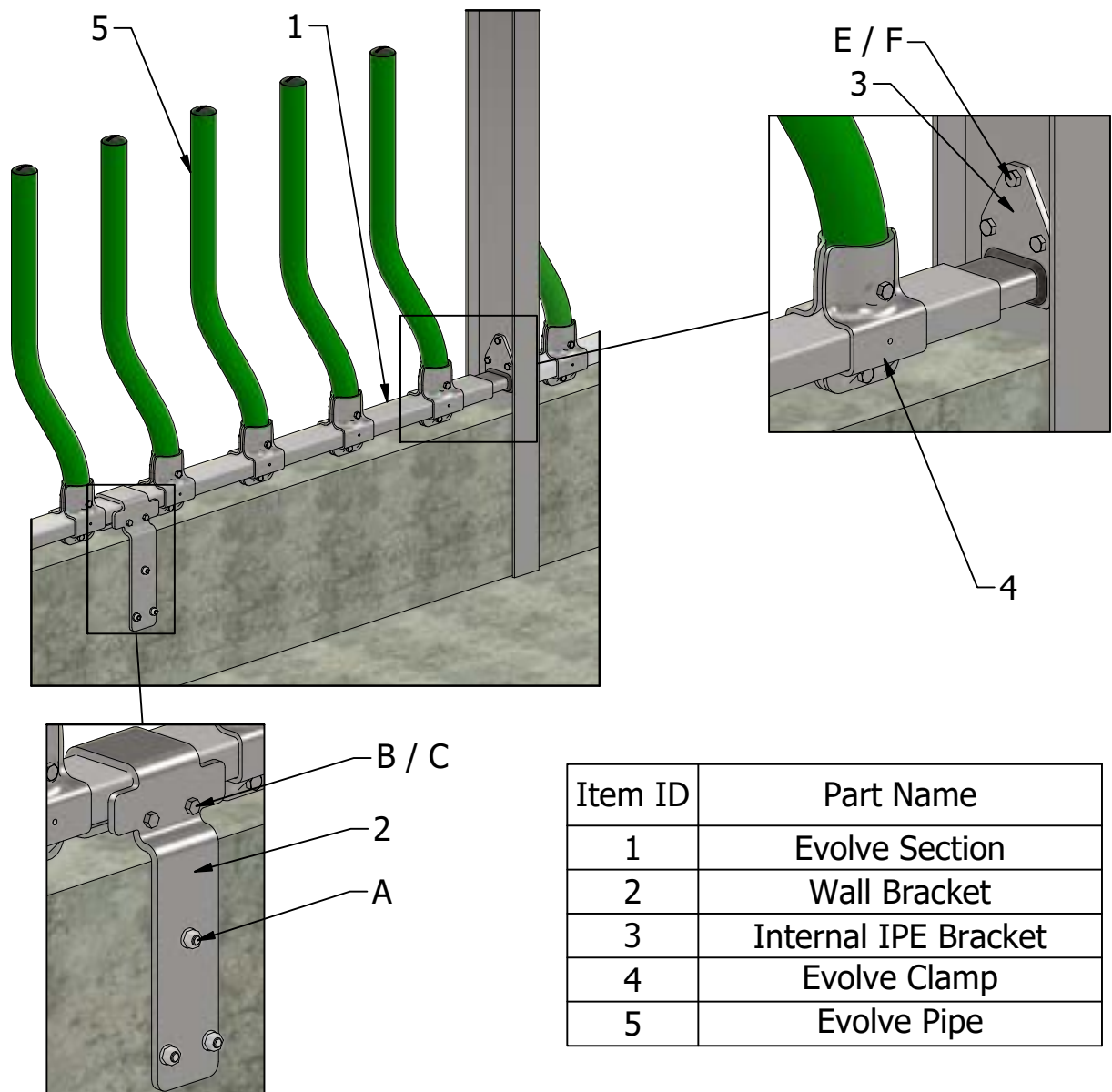


LIVESTOCK COMFORT

Evolve Feed Rail / Barrier Installation Manual (English)

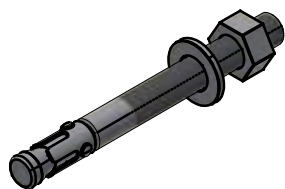


Components



Item ID	Part Name
1	Evolve Section
2	Wall Bracket
3	Internal IPE Bracket
4	Evolve Clamp
5	Evolve Pipe

Fixings



A) M12 Through Bolt



B) M10x130mm Bolt



C) M10 Lock Nut



D) M12x100mm Bolt



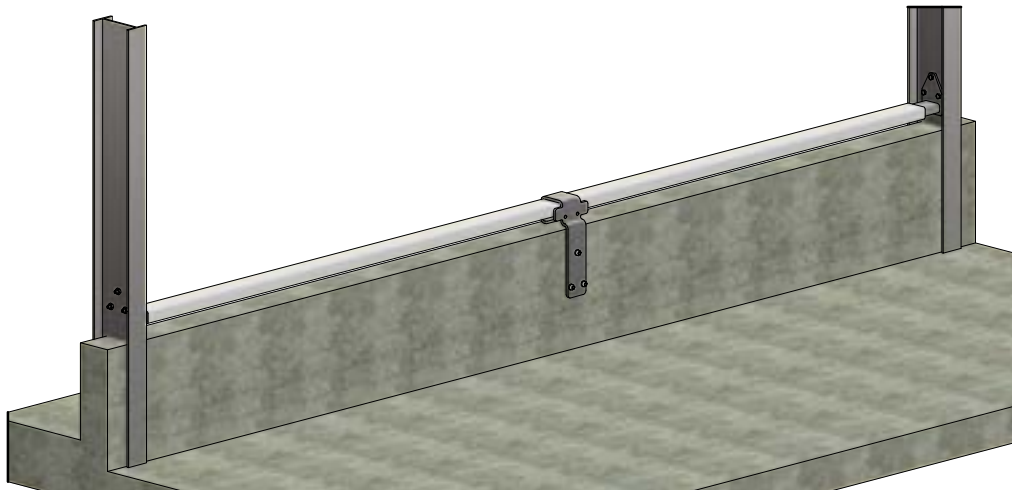
E) M12x40mm Bolt



F) M12 Lock Nut

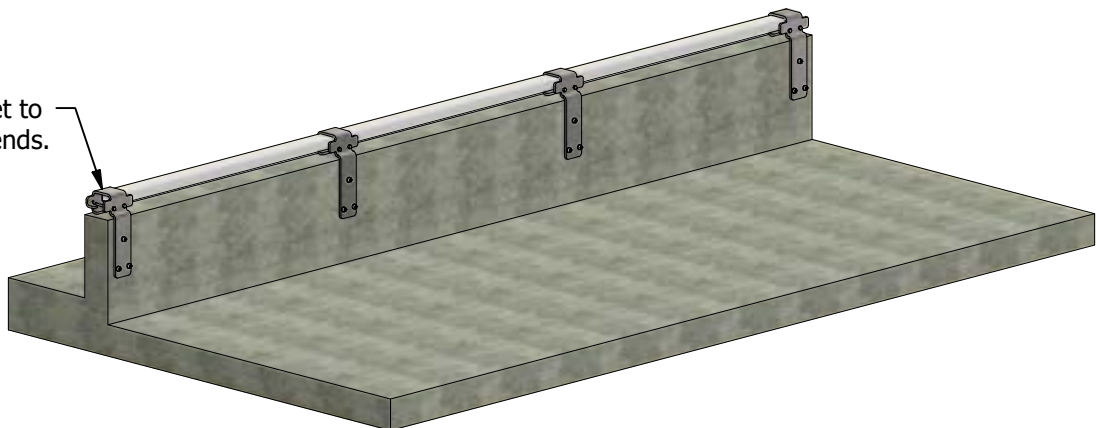
Evolve Rail Configurations

1. Between IPE's (pg. 4)



2. Open-Span (pg. 5)

Add wall bracket to support open ends.



Important

Wall Bracket Spacing

When installing a single piece of box section (>2.4m), additional Wall Brackets should be placed no more than 2.4m apart.

(Additional wall brackets can be fixed to the wall after the pipe clamps so as not to interfere with pipe spacing).

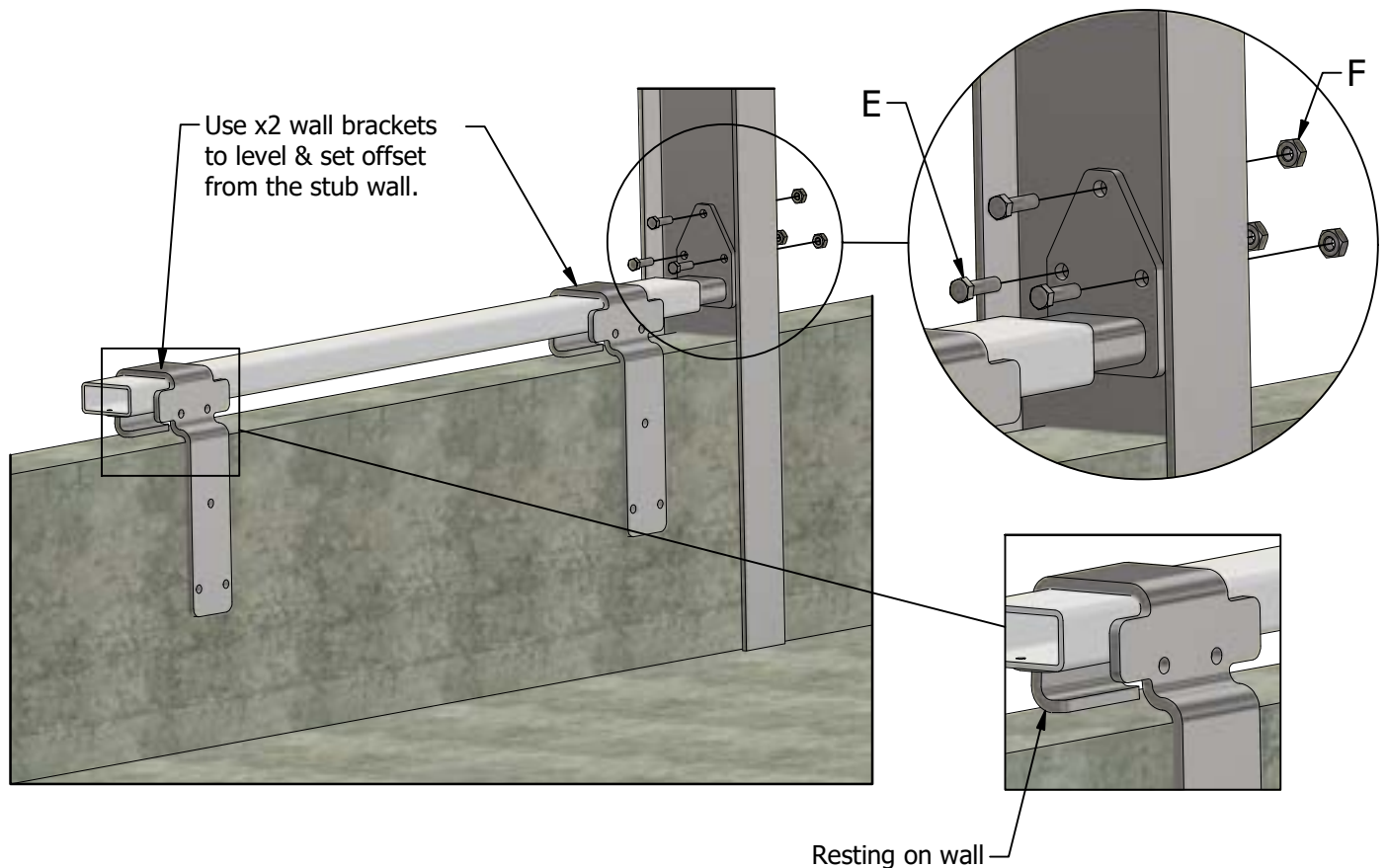
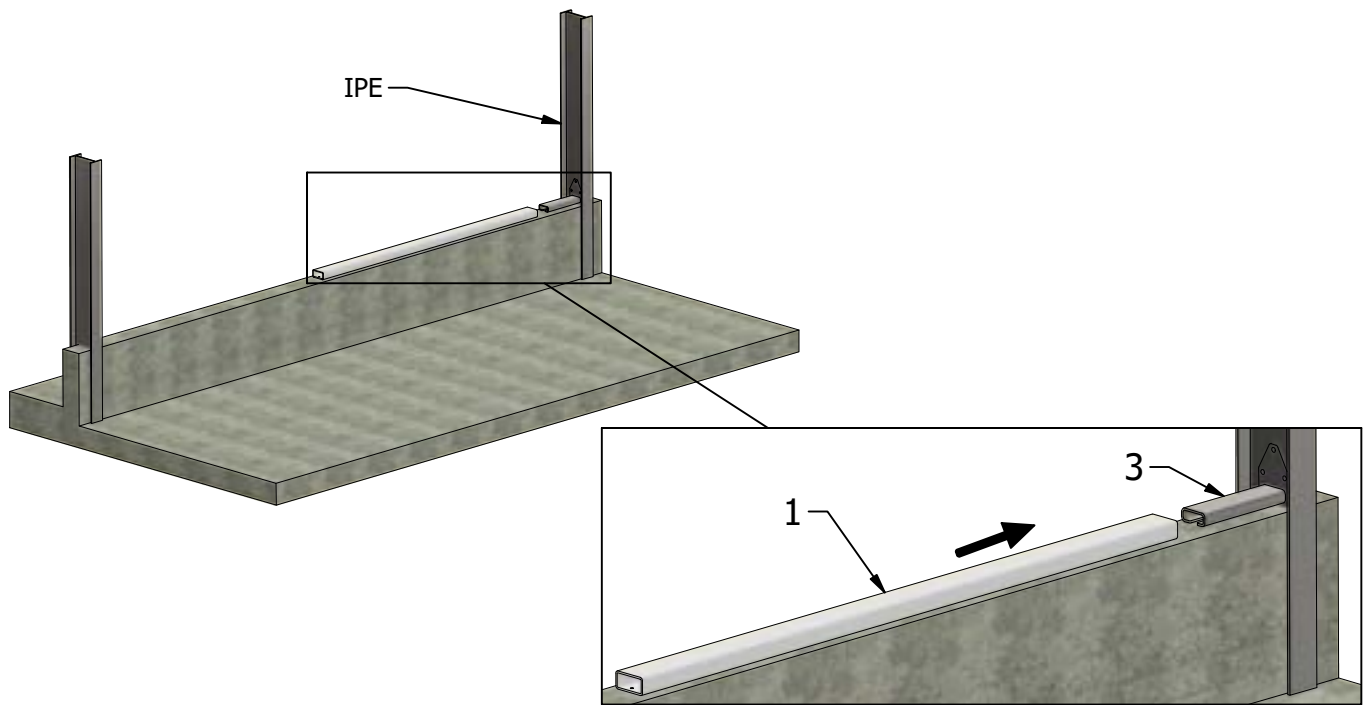
Where modular/short box sections with joints are supplied, install a wall bracket at every joint.



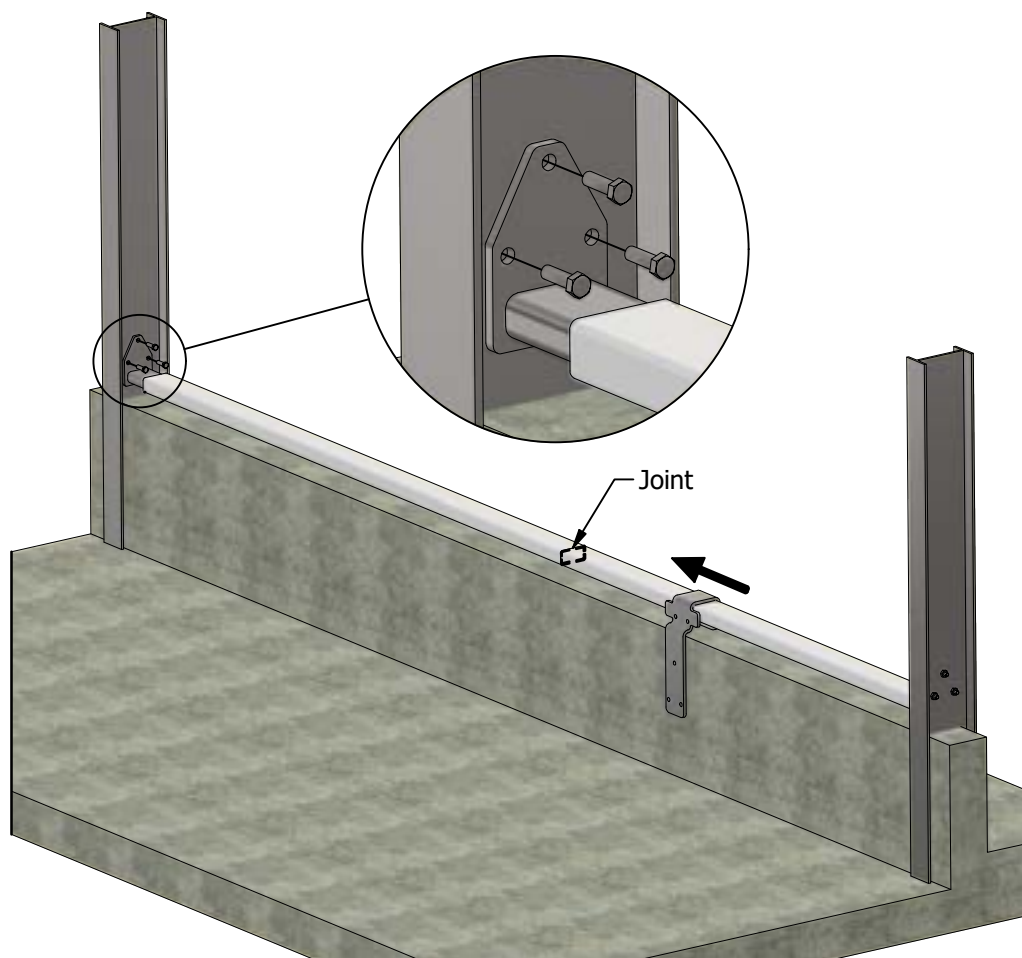
Mounting the Evolve Rail

*Proceed to Step 3 if you have an open-span stub wall

Step 1 - Mount 1st Internal IPE Bracket



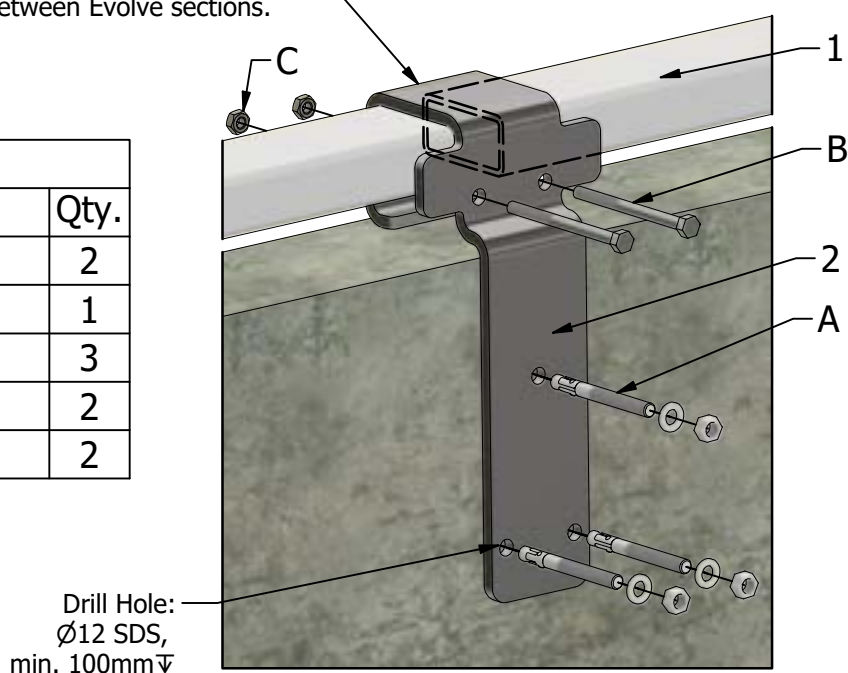
Step 2 - Mount 2nd Internal IPE Bracket (Repeat Step 1 on opposing IPE)



Step 3 - Position the Wall Bracket

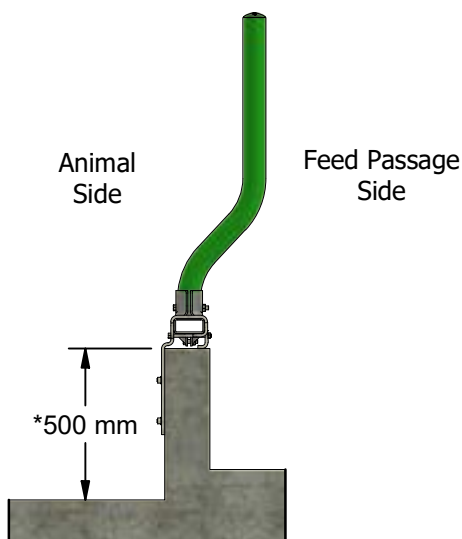
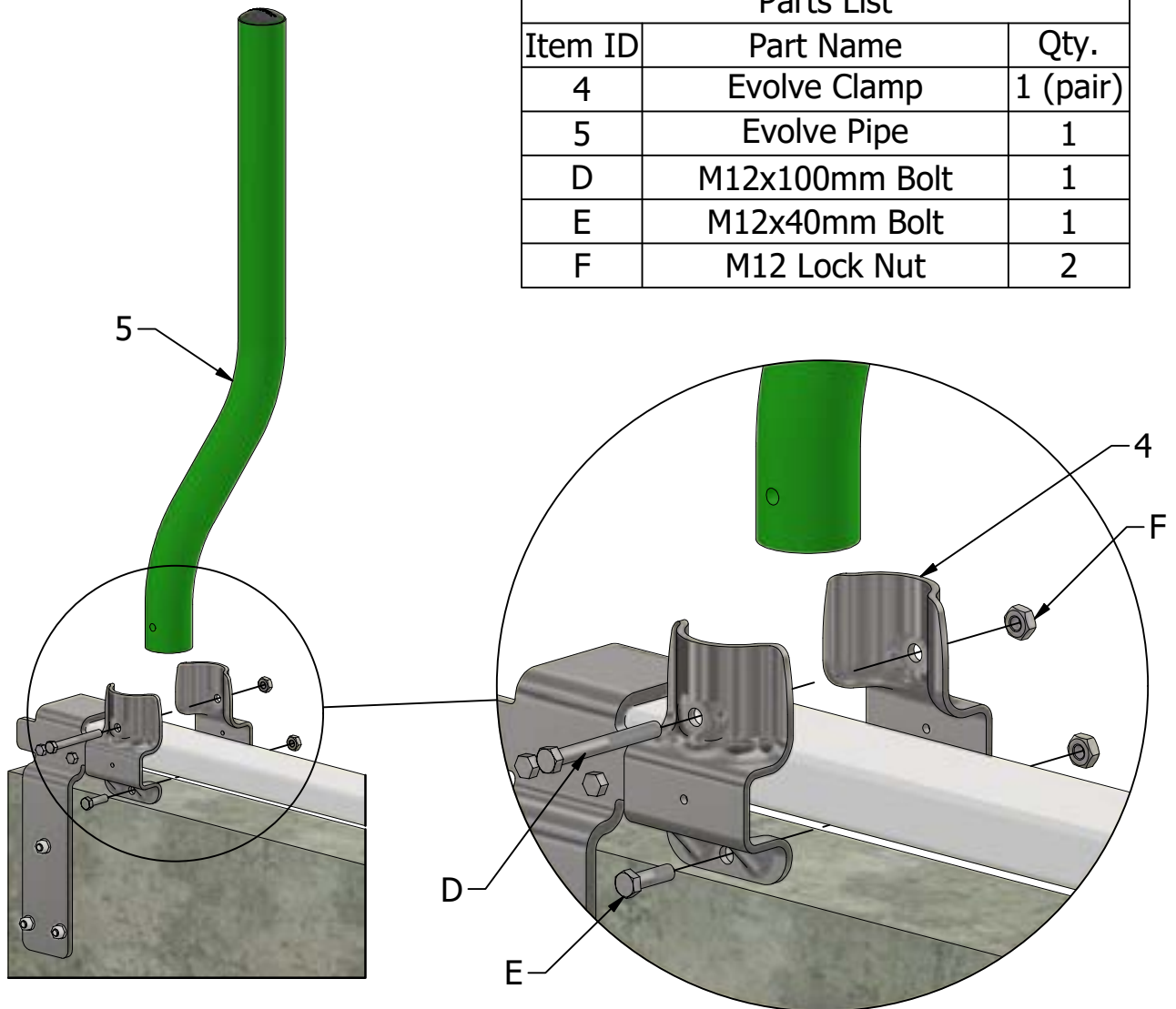
Centre the wall bracket over the joint between Evolve sections.

Parts List		
Item ID	Part Name	Qty.
1	Evolve Section	2
2	Wall Bracket	1
A	M12 Through Bolt	3
B	M10x130mm Bolt	2
C	M10 Lock Nut	2



Position Evolve Pipes

Parts List		
Item ID	Part Name	Qty.
4	Evolve Clamp	1 (pair)
5	Evolve Pipe	1
D	M12x100mm Bolt	1
E	M12x40mm Bolt	1
F	M12 Lock Nut	2



*Minimum recommended finished wall height, on the animal side.

